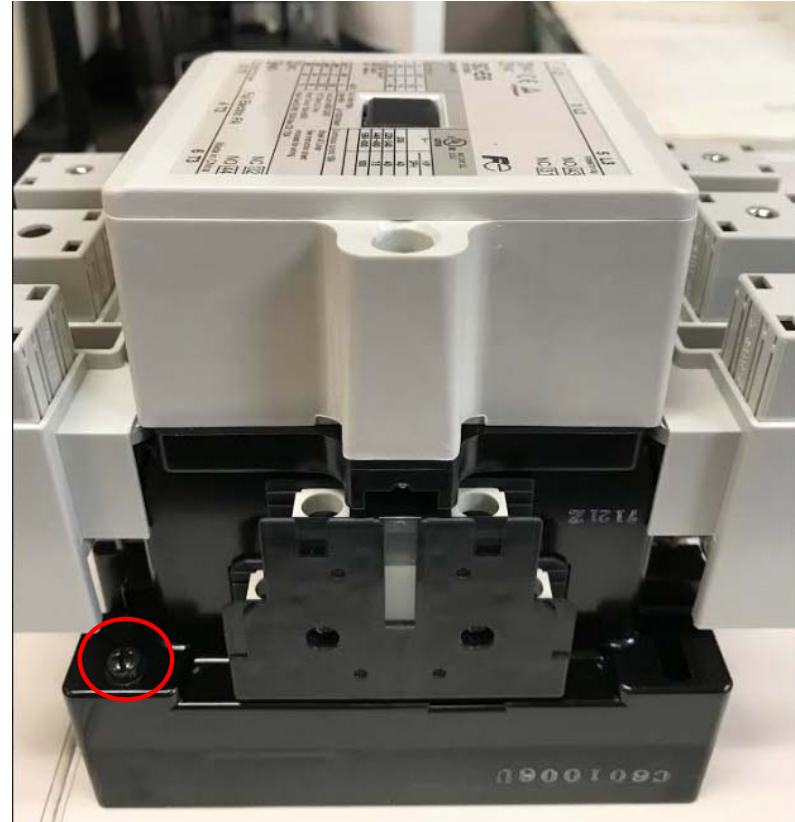


Loosen screw (circled in red below) on both sides of contactor base



Top left side of contactor



Bottom right side of contactor



After screws are loose, you are able to separate the Super magnet coil from the contactor.

Replace the Super magnet coil with replacement coil and tighten the same screws on either side from slide 1

→ Super magnet coil